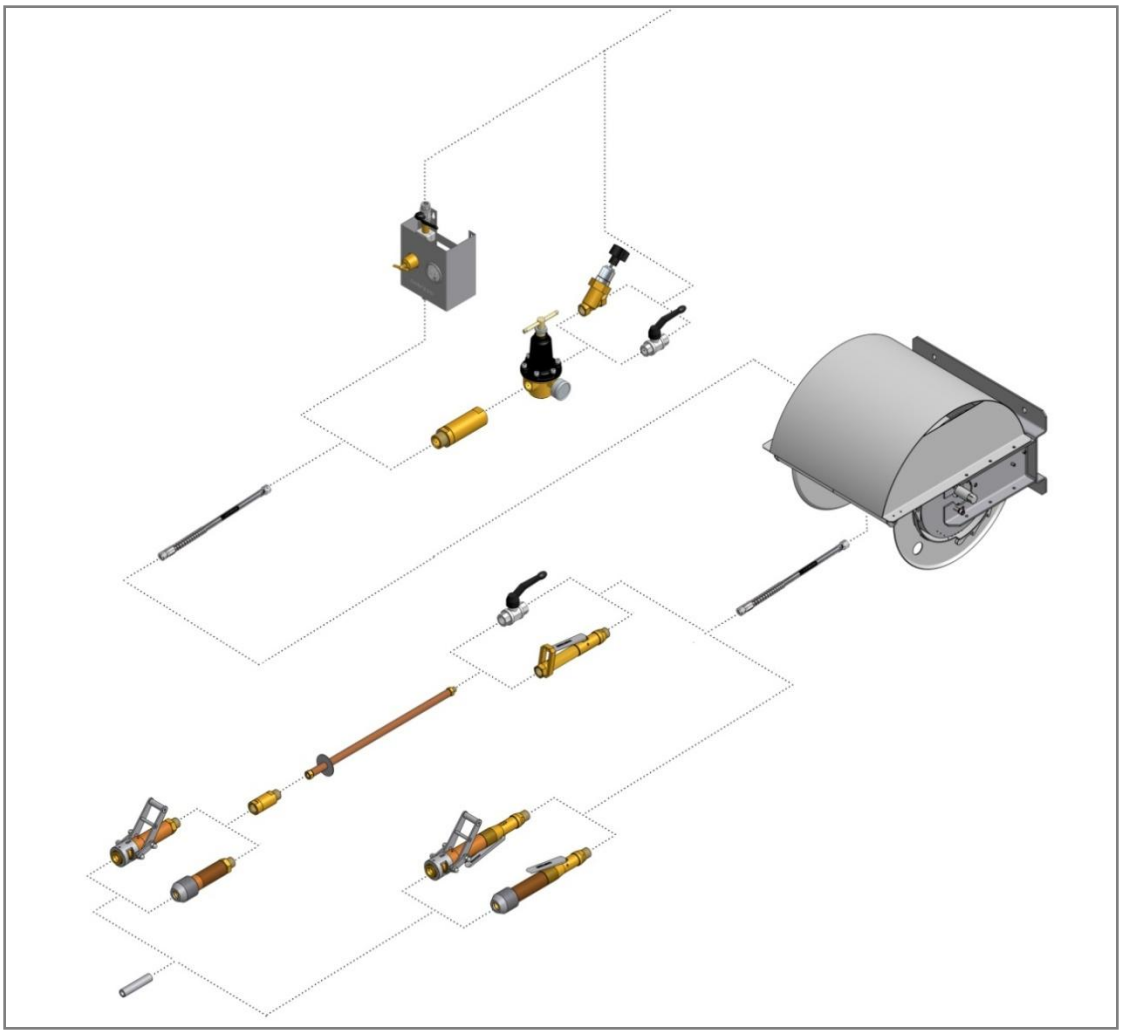
ATTREZZATURA SUFFLAGGIO OSSIGENO
OXYGEN BLOWING EQUIPMENT



Operating arrangement for oxygen blowing equipment
Schema d'impiego per l'attrezzatura da sufflaggio ossigeno

FLOW RATE FOR COMPLETE O_2 LANCING EQUIPMENT *VALORI DI PORTATA PER L'ATTREZZATURA O_2 COMPLETA*						
Lance pipe *Tubo della lancia*			**Lance hose** *Tubo flessibile*		**Oxygen flow rate** *Portata di ossigeno*	
Lance-Ø *Lancia-Ø*	Ø-inside *Ø-interno*	Ø-outside *Ø-esterno*	Length *Lunghezza*	Ø-inside *Ø-interno*	Working pressure *Pressione di esercizio* [5 bar]	Working pressure *Pressione di esercizio* [10 bar]
	[mm]	[mm]	[m]	[mm]		
6	4,5	6	20	9	ca. 6 Nm^3/h	ca. 11 Nm^3/h
8	6	8	20	9	ca. 12 Nm^3/h	ca. 25 Nm^3/h
1/8"	7	10	20	9	ca. 15 Nm^3/h	ca. 35 Nm^3/h
1/4"	10	13,5	20	9	ca. 45 Nm^3/h	ca. 90 Nm^3/h
3/8"	13	17	20	13	ca. 90 Nm^3/h	ca. 180 Nm^3/h
1/2"	16	21,5	20	13	ca. 160 Nm^3/h	ca. 290 Nm^3/h
3/4"	22	27	20	19	ca. 360 Nm^3/h	ca. 700 Nm^3/h
1"	28	34	15	25	ca. 600 Nm^3/h	ca. 1200 Nm^3/h
1"1/4	34	42	15	32	ca. 1200 Nm^3/h	ca. 2000 Nm^3/h
1"1/2	40	48	15	40	ca. 1900 Nm^3/h	ca. 3300 Nm^3/h
2"	50	60	9	50	ca. 3100 Nm^3/h	ca. 5600 Nm^3/h

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